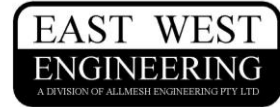


Appendix A – to form Part of the Instruction Manual

Risk Control Measures & Risk Assessment for Identified Hazards



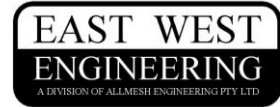
Equipment Type & Description: Type DER Drum Rotators Sheet: 1 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|--|--|---|---|------------------------------|
| 1. Industrial Truck Operational Safety Pre-Checks. | a) Unsafe use of Industrial Truck resulting in Attachment /Drum shifting, falling and striking Pedestrians and/or objects. | <ul style="list-style-type: none"> • Serious Risk to Operator. • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - Pre-operational inspections (in accordance with AS 2359.2), to be carried out before each shift – Industrial Truck taken out of service if any risks or malfunctions are found. These MUST be reported & recorded for assessment by a competent person. - The operational areas to be assessed for hazards prior to and during work shifts. - The Industrial Truck to be left in a safe condition after each shift. - Inspections, maintenance and repairs to be carried out in accordance with the relative Industrial Truck Operating Manuals and AS 2359.2. - If more than 25 persons employed at workplace/site, a Certified First Aider to be at Workplace or on Site. | |

Assessment carried out by: Ben PRASAD, East West Engineering Date of Assessment: 24th February, 2015

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Risk Control Measures & Risk Assessment for Identified Hazards



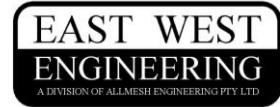
Equipment Type & Description: Type DER Drum Rotators Sheet: 2 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|--|--|--|--|------------------------------|
| 2. Attachment Operational Safety Pre-Checks. | a) Attachment /Drum shifting, falling and striking Pedestrians and/or objects. | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. • Moderate Risk to Operator. | <ul style="list-style-type: none"> - Inspections, maintenance and repairs to be carried out in accordance with Instruction Manual. - All Pre-Checks listed in the Instruction Manual and Options Manual are to be carried out before each shift. The safety chain, Belly Strap & locking lynch pin must be checked daily. - The attachment is to be fitted securely to the lifting apparatus with the safety chain installed, according to the Instruction Manual. - All instructions for the use of the attachment as laid out in the Instruction Manual and Options Manual are to be followed. - The use of the attachment is limited to those situations for which it is specifically designed and in accordance with AS 2359.1 where applicable. | |

Assessment carried out by: Ben PRASAD, East West Engineering Date of Assessment: 24th February, 2015

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Risk Control Measures & Risk Assessment for Identified Hazards



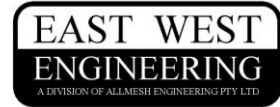
Equipment Type & Description: Type DER Drum Rotators Sheet: 3 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|--|---------------------------------|--|---|------------------------------|
| 3. Lifting & lowering Attachment and Drum. | a) Unsafe/Incompetent Operator. | <ul style="list-style-type: none"> • Serious Risk to Operator. • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - Only Certified & fully Trained Operators are to use equipment - The Industrial Truck to be operated in accordance with AS 2359.2 section (3) and these Instructions. | |
| | b) Items Falling from Height. | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. • Moderate Risk to Operator. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 2(a) above are to be in place. - Barriers /warning Signs in areas subject to passing traffic to be installed. - The Working Load Limit of the Rotator is not to be exceeded. - Drums are not to be lifted unless they are in good condition. - The Drum is NOT to be dragged or pushed along the ground with the attachment. - The Operator to ensure the Drum is secured inside the drum cradle in accordance with these Instructions. - (continued on sheet 4 of 9) | |

Assessment carried out by: Ben PRASAD, East West Engineering Date of Assessment: 24th February, 2015

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Risk Control Measures & Risk Assessment for Identified Hazards



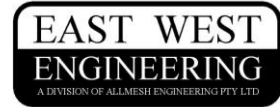
Equipment Type & Description: Type DER Drum Rotators Sheet: 4 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|--|---|--|--|------------------------------|
| 3. Lifting & lowering Attachment and Drum. (continued) | b) Items Falling from Height. (continued) | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. • Moderate Risk to Operator. | <ul style="list-style-type: none"> - Avoid lifting drums that are “Out of Shape”. - The attachment /Drum to be raised no higher than necessary. - The Industrial Truck mast, if adjustable, to be back tilted. | |
| | c) Load too heavy and/or unbalanced – Industrial Truck overturning. | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. • Serious Risk to Operator. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 3(b) above are to be in place. - The Operator to be aware of the weight of attachment & Drum. - Operator to gain assurance from a responsible person that the Drum may be handled safely. - The rating capacity of the Industrial Truck to handle the load is NOT to be exceeded. - The Industrial Truck to be used only on a hard level surface, the area assessed before usage. - The attachment to be raised unladen to working height to confirm all systems are functioning. | |

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Risk Control Measures & Risk Assessment for Identified Hazards



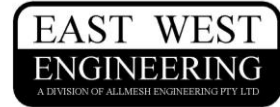
Equipment Type & Description: Type DER Drum Rotators Sheet: 5 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|---|---|---|--|------------------------------|
| 3. Lifting & lowering Attachment and Drum. (continued) | d) Industrial Truck /Attachment /Drum striking Pedestrians. | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 3(b) above are to be in place. - A suitable clear space between barriers to be left to safely use the attachment. | |
| | e) Industrial Truck Mast striking overhead fittings. | <ul style="list-style-type: none"> • Serious Risk to Operator. • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - Work areas to be assessed to ensure NO overhead fittings can be contacted by mast, attachment, or load. - Industrial Truck to keep clear of any overhead obstructions especially ELECTRICAL conductors. | |

Assessment carried out by: Ben PRASAD, East West Engineering Date of Assessment: 24th February, 2015

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Risk Control Measures & Risk Assessment for Identified Hazards



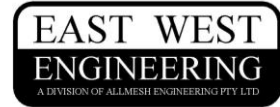
Equipment Type & Description: Type DER Drum Rotators Sheet: 6 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|--|---|---|--|------------------------------|
| 4. Rotating Drums using the Attachment's Handle or Chain (depending on Model). | a) Drum Shifting/Falling. | <ul style="list-style-type: none"> • Serious Risk to Operator. • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in Section (3) above are to be in place. - The Operator to ensure the Drum is secured inside the drum cradle in accordance with the Instruction Manual. | |
| | b) Attachment /Drum striking Operator or Pedestrians. | <ul style="list-style-type: none"> • Serious Risk to Operator. • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 4(a) above are to be in place. - Hands to be kept away from the Hand Chain Wheel & Guide during operation. - The Operator to keep the Gearbox Chain or Handle under control at all times during rotation to prevent possible over-runs. - The Operator to replace the Chain into the Chain Bucket after rotation and prior to transportation. | |

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Risk Control Measures & Risk Assessment for Identified Hazards



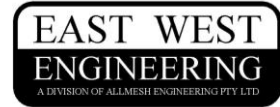
Equipment Type & Description: Type DER Drum Rotators Sheet: 7 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|--|---|--|--|------------------------------|
| 5. Transporting loads with Attachment about the Workplace or Site. | a) Load Shifting/Falling. | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. • Moderate Risk to Operator. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 3(b) and 3(c) above are to be in place. - The Operator to check the drum is secured to the attachment in accordance with the Instruction Manual. - The Drum to be transported no higher than necessary. | |
| | b) Industrial Truck /Attachment striking Pedestrians. | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 3(d) above are to be in place. - A system is to be developed for handling the Loads about the Workplace/Site. - Convex mirrors are to be placed at Aisle corners in areas used by Industrial Trucks. - All safety equipment on the Industrial Truck MUST be functioning before use, (ie Reversing Beepers). - Manoeuvre slowly & cautiously when Loads are elevated. | |

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Risk Control Measures & Risk Assessment for Identified Hazards



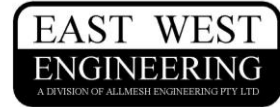
Equipment Type & Description: Type DER Drum Rotators Sheet: 8 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|---|--|---|---|------------------------------|
| 5. Transporting loads with Attachment about the Workplace or Site. (continued) | c) Operator exposed to fixed/moving components. | <ul style="list-style-type: none"> • Serious Risk to Operator. | <ul style="list-style-type: none"> - The Operator is to stay with the Industrial Truck controls at all times whilst in operation. - The Operator is to keep hands/feet wholly within Industrial Truck cab whilst in operation. - The Operator to replace the Chain into the Chain Bucket after rotation and prior to transportation. | |
| | d) Industrial Truck /Attachment striking obstacles. | <ul style="list-style-type: none"> • Serious Risk to Operator. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 3(e), 4(b) and 4(c) above are to be in place. | |
| | e) Industrial Truck /Attachment falling from raised areas. | <ul style="list-style-type: none"> • Serious Risk to Operator. • Serious Risk to Pedestrians. | <ul style="list-style-type: none"> - All Risk Control Measures outlined in 4(b) and 4(c) above are to be in place. - All safety railings are to be placed in raised areas such as Ramps, Loading Docks etc. | |

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Risk Control Measures & Risk Assessment for Identified Hazards



Equipment Type & Description: Type DER Drum Rotators Sheet: 9 of 9

| Operation | Hazards Identified | Risk Assessment | Risk Control Measures in Place | Risk Control In Place (Date) |
|---------------------------|---|--|---|------------------------------|
| 6. Storage of Attachment. | a) Attachment becoming damaged. | <ul style="list-style-type: none"> • Serious Risk to Pedestrians. • Moderate Risk to Operator. | <ul style="list-style-type: none"> - Regular Maintenance, inspection and testing according to the Instruction Manual to be carried out. - Prior to storage, all dirt should be removed from the Drum Rotator and air-dried at the ambient temperature. - Attachment to be stored in dry areas and away from any corrosive chemicals. | |
| | b) Attachment in the way of normal Workplace/Site Operations. | <ul style="list-style-type: none"> • Moderate Risk to Pedestrians. | <ul style="list-style-type: none"> - Attachment to be stored in areas which will not interfere with the normal running of the Workplace/Site. | |
| | | | | |

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