



PLANT RISK ASSESSMENT REPORT



SECTION 1: PLANT IDENTIFICATION

| | | | |
|----------------------------|-------------------------------------|-----------------------------------------------------------------------------|--------------------------|
| Report Number: | 407/751 | Assessment Date: | 5 th May 2015 |
| Company: | Wacker Neuson | Plant Type: | Telescopic Light Tower |
| Make: | Wacker Neuson | Model: | LTN6 |
| Assessment Purpose: | <input checked="" type="checkbox"/> | Operational risks associated with the unit as it stands – On site | |
| | <input type="checkbox"/> | Operational risks associated with the unit as it stands – Desk top analysis | |
| | <input type="checkbox"/> | Access Systems | |
| | <input type="checkbox"/> | Modification/s | |
| | <input type="checkbox"/> | Other : Group assessment of plant type | |
| Assessed by: | Darren Husson – VEHTEC Pty Ltd | | |



SECTION 2: PLANT SUMMARY

Preamble: This assessment encompasses a trailer based diesel powered telescopic LED light tower. The fully self-contained unit is equipped with jacking and outrigger style legs for on-site stability. Located at the top of the mast are 4 300W IP55 rated LED light heads. The tower can be raised and turned to suit the applicable environment. This risk assessment covers the configuration at the time of inspection. This document is intended to highlight Occupational Health Safety and Welfare related risks that may present during on site set up and operation and has been conducted in accordance with the Work Health and Safety Act 2012 (SA).

| | | |
|---------------------------------------------------------|---------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| Is the plant designed for its intended use? | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No | <i>Final Sign off by Employer/Owner user - All actions/recommendations complete</i> Name: _____ Position: _____ Signed: _____ Date: _____ |
| Has the plant been modified from the original design? | <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| Is the plant in good working condition? | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No | |
| Is action required before the plant can be safely used? | <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| Has the required action / remedy been undertaken? | <input type="checkbox"/> Yes <input type="checkbox"/> N/A | |



SECTION 3: RISK ANALYSIS LIKELIHOOD AND CONSEQUENCES

| Table 1. Measure of Likelihood | | |
|--------------------------------|----------------|-------------------------------------------------------|
| Level | Description | Detail |
| A | Almost Certain | The event is expected to occur in most circumstances |
| B | Likely | The event will probably occur in most circumstances |
| C | Moderate | The event should occur at some time |
| D | Unlikely | The event could occur at some time |
| E | Rare | The event may occur only in exceptional circumstances |

| Table 2. Measure of Consequences or Impact | | |
|--------------------------------------------|---------------|-----------------------------------------------------------------------------------------------------------------------|
| Level | Description | Detail |
| 1 | Insignificant | No injuries, low financial loss |
| 2 | Minor | First Aid treatment, on site release immediately contained, medium financial loss |
| 3 | Moderate | Medical treatment required, on site release contained with outside assistance, high financial loss |
| 4 | Major | Extensive injuries, loss of production capability, off site release with no detrimental effects, major financial loss |
| 5 | Catastrophic | Death, toxic release off site with detrimental effect, huge financial loss |

| Table 3. Risk Analysis Matrix | | | | | |
|-------------------------------|---------------------------|-------------------|----------------------|-------------------|--------------------------|
| Likelihood | Consequences | | | | |
| | Insignificant 1 | Minor 2 | Moderate 3 | Major 4 | Catastrophic 5 |
| A (Almost certain) | S | S | H | H | H |
| B (Likely) | M | S | S | H | H |
| C (Moderate) | L | M | S | H | H |
| D (Unlikely) | L | L | M | S | H |
| E (Rare) | L | L | M | S | S |

Legend:

- **H**= High risk, detailed research and management planning required.
- **S**= Significant risk, senior management attention needed. Continuous review.
- **M**= Moderate risk, management responsibility. Periodic review
- **L**= low risk, manage by routine procedures. Periodic review to ensure risk does not increase.

*Only hazards with a risk deemed higher than 'low' need to be controlled

SECTION 4: HAZARD IDENTIFICATION

| Hazard Item N° | Hazard Item Observation Detail | Hazard | L | C | Risk |
|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---|------|
| 1 | Plant in its current state has potential to cause injury/illness due to: | | | | |
| 1.1 | Entanglement (Operator/bystander inadvertent involvement with raising/lowering light tower) | Yes | D | 3 | M |
| 1.2 | Puncturing | No | | | |
| 1.3a | Cutting (Pinch point when closing engine cover(s), and locating fold-a-way drawbar) | Yes | C | 2 | M |
| 1.3b | (Operator/bystander caught in the raising/lowering action of light tower) | Yes | D | 3 | M |
| 1.3c | (Operator when deploying or retracting stabiliser and jacking legs) | Yes | D | 3 | M |
| 1.4 | Stretching | No | | | |
| 1.5 | Stabbing | No | | | |
| 1.6a | Trapping (Pinch point when closing engine cover(s), and locating fold-a-way drawbar) | Yes | D | 4 | S |
| 1.6b | (Operator/bystander trapped by raising/lowering action of light tower) | Yes | D | 4 | S |
| 1.6c | (Operator when deploying or retracting stabiliser legs) | Yes | D | 3 | M |
| 1.6d | (Operator/bystander trapped by uncoupled trailer rolling) | Yes | D | 3 | M |
| 1.6e | (Wheel nuts coming loose after wheel removal or tyre air pressures incorrect) | Yes | D | 4 | S |
| 1.6f | (When loading trailer to tow vehicle) | Yes | D | 5 | H |
| 1.7 | Abrasion | No | | | |
| 1.8a | Engulfment (Bystander involved with trailer/light tower whilst lowering unit) | Yes | D | 3 | M |
| 1.8b | (When loading trailer to tow vehicle) | Yes | D | 5 | H |
| 1.9a | Crushing (Pinch point when closing engine cover(s), and locating fold-a-way drawbar) | Yes | D | 4 | S |
| 1.9b | (Operator/bystander trapped by raising/lowering action of light tower) | Yes | D | 4 | S |
| 1.9c | (Operator when deploying or retracting stabiliser legs) | Yes | D | 3 | M |
| 1.9d | (Operator/bystander trapped by uncoupled trailer rolling) | Yes | D | 3 | M |
| 1.9e | (Wheel nuts coming loose after wheel removal or tyre air pressures incorrect) | Yes | D | 4 | S |
| 1.9f | (When loading trailer to tow vehicle) | Yes | D | 5 | H |
| 1.10a | Shearing (Operator/bystander trapped by raising/lowering action of light tower) | Yes | D | 3 | M |
| 1.10b | (Pinch point when locating fold-a-way drawbar) | Yes | D | 3 | M |
| 1.10c | (When loading trailer to tow vehicle) | Yes | D | 5 | H |
| 1.11 | Tearing | No | | | |
| 1.12 | Asphyxiation (Not to be used in a confined space – Controlled by Employer/Owner SWP) | No | | | |
| 1.13 | Slips, Trips | No | | | |
| 1.14 | Falls | No | | | |
| 1.15 | Falling Objects (Wheel nuts that are not tensioned correctly may come loose and cause a runaway wheel which can impact other road users or bystanders) | Yes | D | 4 | S |
| 1.16a | Expelled Parts (No external storage facility exists on the unit) | No | | | |

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|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|---|---|---|
| 2 | Plant in its current or intended state has the potential to create a hazardous condition due to: | | | | |
| 2.1 | Pressured Content (Engine – Manufacturers instruction to be used at all times) | Yes | D | 2 | L |
| 2.2 | Explosion (Battery generates explosive gases – no smoking near battery. Correct battery charging procedures shall be employed – Refueling to be undertaken strictly as per manufacturers instruction and Employer/.Owner SWP) | Yes | D | 2 | L |
| 2.3 | Radiation | No | | | |
| 2.4 | Vapour (Open area during operation) | No | | | |
| 2.5 | Dust (Rated to IP55 – Use controlled by Employer/Owner SWP) | No | | | |
| 2.6 | Moisture (Rated to IP55 – Use controlled by Employer/Owner SWP) | Yes | C | 1 | L |
| 2.7 | Gases (Exhaust vented to rear of unit) | No | | | |
| 2.8 | Fire | No | | | |
| 2.9 | Vibration (Supported by tyres and secured to a frame, vibrations minimal) | No | | | |
| 2.10a | Electricity (Raised light tower could contact overhead power lines) | Yes | C | 5 | H |
| 2.10b | (12V battery fitted to unit for starting purposes. All battery access to be strictly as per Employer/Owner SWP) | Yes | D | 1 | L |
| 2.10c | (240V output on unit – Circuit breaker fitted) | Yes | D | 5 | H |
| 2.11 | Friction (Stabiliser and jacking legs to be fully and securely retracted prior to travelling) | Yes | D | 2 | L |
| 2.12 | Ice Formation | N/A | | | |
| 2.13 | Laser Beams | N/A | | | |
| 2.14 | Hot and Cold Parts (Engine when performing maintenance checks, checks to be undertaken when unit is cold. Never open radiator cap when unit is hot. Exhaust system outlet at rear can reach high temperatures at times) | Yes | C | 2 | M |
| 2.15 | Temperature Extremes (Open air operational environment, subject to employers internal policies) | No | | | |
| 2.16 | Noise (Low dB levels) (The running engine creates a noisy working environment – Decal stating 91dB affixed) | Yes | A | 3 | S |
| 3 | Manual handling requirements have been assessed as acceptable (Motorised raising, positioning and lowering of light tower) | Yes | | | |
| 4 | Repetitive, forceful, awkward, sustained movements have been minimised/ eliminated | Yes | | | |
| 5 | The current guard (s) and their condition are adequate for this plant (Designed for application) | Yes | | | |
| 6 | Is the guarding appropriate for all work requirements (Designed for application) | Yes | | | |
| 7 | Operator controls are located for ease of use by operators (Controls located to give operator good vision of task being undertaken) | Yes | | | |
| 8 | Operator controls are identified and marked appropriately | Yes | | | |
| 9 | Emergency stops are clearly marked (Emergency stop button is obvious and detailed within operators manual, however consideration should be given to labelling – Overall unit has excellent warning and instructional decals) | No | E | 2 | L |
| 10 | Emergency stops are located at the most likely place (s) for emergency use (Emergency Stop placed in obvious position – but not clearly marked - refer 9) | Yes | | | |
| 11 | The power source of the plant has been designed, constructed, installed, protected, maintained as to minimise the risk of harm to employees (Unit to be maintained as per Operators manual) | Yes | | | |
| 12 | There is provision to lock out the plant, and dissipate energy | Yes | | | |
| 13 | Access platforms/ladders/handrails are provided | N/A | | | |
| 14 | Access to moving parts from the platform can be performed safely | N/A | | | |
| 15 | Access platforms/ladders/handrails provide secure, non-slipping access | N/A | | | |

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| 16 | Lighting is adequate for plant operation, maintenance and cleaning at any time (No external work lights fitted for on-site set-up) | No | | | |
| 17 | Noise levels have been assessed as below 85dB (A) (Decals indicate 91dB - Use of noise attenuating PPE is required. Employer/Owner responsibility) | No | D | 2 | L |
| 18 | Personal Protective Equipment (PPE) has been provided for safe operation of this plant (Employer/Owner responsibility) | N/A | | | |
| 19 | PPE requirements are signposted | No | | | |
| 20 | There is provision for safe cleaning of this plant (NB availability of cleaning devices) | N/A | | | |
| 21 | Safe access to areas to be cleaned has been provided | N/A | | | |
| 22 | There is provision for easy and safe scrap removal | N/A | | | |
| 23 | The plant has the potential to jam/block (Mechanical failure when elevated) | Yes | C | 2 | M |
| 24 | A safe system of work has been established to remove jam/blockage (Only trained operators should attempt to lower the light tower if it is jammed. Employer/Owner responsibility) | No | | | |
| 25 | Safe system of work has been established for any sample retrieval | N/A | | | |
| 26 | There is adequate provision to properly service and routinely grease and oil the plant (Unit to be maintained by appropriately trained personnel) | Yes | | | |
| 27 | Safe systems of work have been established for hazards associated with any necessary maintenance of the plant (Employer/Owner responsibility) | N/A | | | |
| 28 | The rigidity and stability of the plant and supporting structure is adequate. (Unit to be operated within constraints as outlined within the Operators Manual) | Yes | | | |
| 29 | The environment in which the plant is situated has been assessed for its interrelationship with this plant as acceptable (Employer/Owner responsibility) | N/A | | | |
| 30 | Ventilation and/or other air flow needs are adequate | Yes | | | |
| 31 | Static electricity hazards have been assessed and controlled | Yes | | | |
| 32 | Workplace substances associated with the use of the plant have been assessed | N/A | | | |
| 33 | Authorised entry systems for the plant and surrounds have been established | N/A | | | |
| 34 | The upstream and downstream effects of malfunction or unscheduled stoppage of the plant have been considered (Employer/Owner responsibility) | N/A | | | |

SECTION 5: RISKS AND CONTROLS

| Summary of Hazards Identified and solution(s) to adequately manage the respective risk. | | | | | | |
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| Hazard Item No | Level of Risk | | Action Required / Comments | | | |
| 1.1 1.3a 1.3b 1.3c 1.6a 1.6b 1.6c 1.8a 1.9a 1.9b 1.9c 1.10a 1.10b | Moderate | Significant | <p><u>Hazard</u> The light tower unit and its operation present entanglement, cutting, stretching, trapping, crushing, shearing and tearing hazards.</p> <p><u>Comments</u> Light tower location must be assessed for its suitability prior to operation. The trailer drawbar ‘folds’ up when on site. Front outrigger style stabiliser legs and front and rear jacking legs support and stabilise the unit for safe operation.</p> <p><u>Controls</u> Operator is to perform a Jobsite Safety Analysis (JSA) prior to on-site set-up and operation. Work Zone Traffic Management (WZTM) procedures need to be implemented prior to operation.</p> <p>Non-essential persons and bystanders must be removed from the work zone prior to operation. The operator must select a position for operation that is stable, clear of obstacles and provides a clear view of the work zone.</p> <p>Operator to ensure stabiliser legs are correctly fitted and utilised prior to raising of the light tower.</p> <p>The operator is to position themselves in close proximity to the unit when raising, positioning and lowering the tower and exercise care to ensure that they will not be impacted by the light heads.</p> <p>Care to be taken when closing the side covers and locating the fold-a-way drawbar.</p> <p><u>Revised Risk Assessment</u> With the above controls in place the risk is considered controlled.</p> | <p><u>Action Required</u> Employ controls. Consider inclusion within a Safe Working Procedure (SWP).</p> | | |
| | | | Responsible Person | Employer/Owner / Operator | Due Date | As required |
| | | | Actioned by: (Name & Date) | | | |
| | | | Verified by: (Name & Date) | | | |

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|--------------------------------------|----------|------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|----------------------------------------------------------------------------|-------------|--|--|
| 1.6d 1.6f 1.8b 1.9d 1.9f | Moderate | High | <p>Hazard Trailer/Light Tower rolling when connecting/disconnecting the trailer.</p> <p>Comments Light tower location must be assessed for its suitability prior to operation.</p> <p>Controls Non-essential persons and bystanders must be removed from the work zone prior to disconnection and deployment. The operator must select a position for operation that is stable, clear of obstacles and provides a clear view of the work zone. Unit is designed to be setup in a flat ground situation.</p> <p>Trailer manual brake is to be applied before the trailer/light tower is disconnected from the tow vehicle. Brake to be correctly adjusted and maintained as required.</p> <p>When connecting the trailer, the operator can utilise a 'Look Out' if required. The lookout must position themselves out of harm's way.</p> <p>Revised Risk Assessment With the above controls in place the risk is considered controlled.</p> | Action Required | Employ controls. Consider inclusion within a Safe Working Procedure (SWP) | | | |
| | | | Responsible Person | Employer/Owner/Operator | Due Date | As Required | | |
| | | | Actioned by: (Name & Date) | | | | | |
| | | | Verified by: (Name & Date) | | | | | |
| | | | | | | | | |
| 2.14 | Moderate | | <p>Hazard Hot parts.</p> <p>Controls Exhaust outlet at the rear is unguarded and can be contacted. Ensuring bystanders are kept clear of the equipment and good work zone layout will reduce the potential for burning hazards resulting from contact with the exhaust outlet.</p> <p>Revised Risk Assessment With the above controls in place the risk is considered controlled.</p> | Action Required | Employ controls. Consider inclusion within a Safe Working Procedure (SWP). | | | |
| | | | Responsible Person | Employer/Owner / Operator | Due Date | As required | | |
| | | | Actioned by: (Name & Date) | | | | | |
| | | | Verified by: (Name & Date) | | | | | |
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| 2.10a 2.10c | High | <p><u>Hazard</u> Electrocution.</p> <p><u>Comments</u> Raised light tower can come into contact with overhead power lines. 240V inverter output on trailer</p> <p><u>Controls</u> Operators to analyse the area for operation prior to doing so. “Look Up and Live” methodology to be used. Information is available from SA Power Networks.</p> <p>Extreme care to be taken when positioning light tower around power lines. When required to be positioned around power lines ensure minimum distances are adhered to and utilise a look-out as required.</p> <p>Detailed information is available from SA Power Networks: http://www.sapowernetworks.com.au/centric/corporate/safety/look_up_and_live.jsp</p> <p><u>Revised Risk Assessment</u> With the above controls in place the risk is considered controlled.</p> | <u>Action Required</u> | Employ controls. Consider inclusion within a Safe Working Procedure (SWP). | | | |
| | | Responsible Person | Employer/Owner / Operator | Due Date | As required | | |
| | | Actioned by: (Name & Date) | | | | | |
| | | Verified by: (Name & Date) | | | | | |
| 1.6e 1.9e 1.15 | Significant | <p><u>Hazard</u> Falling objects.</p> <p><u>Controls</u> Wheel nuts are to be visually checked prior to operation and physically checked after a wheel has been removed for maintenance as per the manufacturer’s recommendations. Consideration should be given to fitting wheel nut checkers.</p> <p><u>Revised Risk Assessment</u> With the above controls in place the risk is considered controlled.</p> | <u>Action Required</u> | <ol style="list-style-type: none"> 1. Consideration to fitting visual wheel nut indicators 2. Employ controls. Consider inclusion within a Safe Working Procedure (SWP). | | | |
| | | Responsible Person | Employer/Owner / Operator | Due Date | As required | | |
| | | Actioned by: (Name & Date) | <ol style="list-style-type: none"> 1. 2. | | | | |
| | | Verified by: (Name & Date) | <ol style="list-style-type: none"> 1. 2. | | | | |

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|------------|----------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|----------------------------------------------------------------------------|-------------|--|
| 2.16 17 | Low | Moderate | <p><u>Hazard</u> Noise.</p> <p><u>Comments</u> Decals indicate 91dB so appropriate PPE shall be worn by the operator when in close proximity to the light tower. Light tower location must be assessed for its suitability prior to operation.</p> <p><u>Controls</u> Use of noise attenuating PPE to be evaluated prior to operation.</p> <p><u>Revised Risk Assessment</u> With the above controls in place the risk is considered controlled.</p> | <u>Action Required</u> | Employ controls. Consider inclusion within a Safe Working Procedure (SWP). | | |
| | | | Responsible Person | Employer/Owner / Operator | Due Date | As required | |
| | | | Actioned by: (Name & Date) | | | | |
| | | | Verified by: (Name & Date) | | | | |
| 23 | Moderate | Moderate | <p><u>Hazard</u> Jam/block.</p> <p><u>Comments</u> The unit can jam/block due to mechanical failure when operating light tower.</p> <p><u>Controls</u> Jam/blocks to be cleared as per the Operators Manual. The unit is fitted with appropriate control systems to facilitate the effective and safe removal of jam/blocks as required when actioned correctly.</p> <p><u>Revised Risk Assessment</u> With the above controls in place the risk is considered controlled.</p> | <u>Action Required</u> | Employ controls. Consider inclusion within a Safe Working Procedure (SWP). | | |
| | | | Responsible Person | Employer/Owner / Operator | Due Date | As required | |
| | | | Actioned by: (Name & Date) | | | | |
| | | | Verified by: (Name & Date) | | | | |

SECTION 5: CONTROL MEASURES AND TRAINING

Control Measures

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|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pre-Operation | A Safe Working Procedure (SWP) should be developed for the correct use of the plants' systems prior to deployment. Complete familiarisation of the Operators Manual and all systems shall be considered Mandatory. The plant is intended for relatively flat ground deployment only. |
| Modifications | Any modification to the factory unit should be strongly considered to ensure that it will not have any detrimental effect to the stability, safety or operation of the plant. Modifications should only be undertaken by suitably qualified or experienced persons. |
| Transportation | When transporting the Light Tower, designated lifting point is fitted and identified. Operator's manual details how to safely lift and weight. |
| Operational Risk | This risk assessment does not negate the requirement of the operator/supervisor to conduct an operational risk assessment of this piece of plant for its intended use and its interface with the operators and the suitability of this piece of plant to integrate and complete the required task. This document has been prepared with due care, however cannot be considered complete given the limited knowledge of the intended operational environment for which the plant has been selected. |
| Work Zone Traffic Management | This risk assessment has been prepared with the knowledge that effective Work Zone Traffic Management (WZTM) systems will be employed in line with AS1742.3, WH&S Act 2012 (SA), WH&S Regulations 2012 (SA), Road Traffic Act 1961 and internal Standard Operating Procedures. |
| Continuous Review | This document is not intended to be static, nor is it intended to be considered complete for all situations. This document forms the basis to allow the Employer/Owner of the asset to have an informed position. A system of continuous review should be embraced in line with Management Policies. |

Operator Competencies

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|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Formal Qualifications: | Must comply with the regulations enforced by the WorkSafe authority within the state that the plant is being operated. |
| Competency Assessed Skills: | Skills must comply with the requirements of the guidelines established by the relevant state based WorkSafe authority and assessed by the state WorkSafe body's authorised assessor. |
| General Training Instruction: | On the job training by experienced trainer or operator |
| Experience: | As appropriate and assessed (as above) |
| Standard Work Procedure (s): | To be developed by the client/user |

SECTION 6: PLANT INSPECTIONS, MAINTENANCE AND TESTING

| Inspection, Maintenance and Testing Requirements | Frequency |
|--------------------------------------------------------------------------------|---------------------------------|
| Manufacturers Operator and Service manuals as supplied with the unit | Refer Operator Manual |
| Trailer, Engine and Inverter are to be regularly maintained | As per Manufacturers guidelines |
| Tyre pressures – refer to Operator Manual or Placard for recommended pressures | Visually - Daily |
| | Physically - Monthly |
| Wheel nuts to be checked for correct tension | Visually - Daily |

**This is not a definitive list and may need to be revised over time*